



Wisconsin

**PRECISION METAL FABRICATION,
STAMPING & ASSEMBLIES**

A Griffiths Company



DELIGHT ALL CUSTOMERS | CHALLENGE OUR EMPLOYEES | LEAD OUR INDUSTRY



A Griffiths Company

FACILITY LIST

K-Tek Wisconsin
Precision Metal Stampings and Assemblies
 750 Vandenberg Street | Baldwin, WI 54002
 Phone (715) 684-3033 | Fax (715) 684-3050

Quality Control Department

1 – MITUTOYO CPM7106 CMM	2 – Faro Arm Laser Scanner	Various: Statistical Analysis Capabilities
1 – Virtek Laser QC	1 – Wilson Hardness Test Mon. 3-TT-BB	Various: Handheld Micrometers, Calipers, and Protractors
2 – Optical Comparators	1 – Mark 10 Force Gauge w/Stand	* Note – All inspection equipment is traceable to NIST standards
10 – Surface Plate Workstations	Various: Thread and Pin Gages, Gage Blocks, and Torque Gauges	
10 – Height Gages		

Design & CAD/CAM

SolidWorks Design Software	Logo Press 3D Design Software	Striker SS Die Design Software
Pro E Design Software	SurfCam Matching CAM Software	

Tool Room

2 – Wire EDM Machines	1 – 15" Engine Lathe	1 – Surface Grinder
4 – Milling Machines	1 – Horizontal Cutoff Saw	2 – 15" Drill Presses
1 – Haas Vertical Machining Center 22" x 52"	2 – Surface Grinders up to 12" x 24"	2 – Tooling Heat Treat Ovens
1 – Haas Vertical Machining Center 20" x 40"	1 – Okamoto ACC 16-32ST Surface Grinder	
1 – Haas Vertical Machining Center 40" x 120"	1 – Vertical Band Saw	

Fabrication

1 – 90 Ton Cincinnati 10' NC Brake	1 – 150 Ton 10' Sefan NC Brake	1 – Mazak 4000 Watt Laser w/FMS
1 – 175 Ton Accurpress NC Brake	2 – 60 Ton Accurpress 6' NC Brakes	2 – 10,000 Watt Mazak Laser Fiber Optics Laser with FMS System

Stamping

2 – 400 Ton Straight Side with Uncoiler and Feeder	1 – 220 Ton Straight Side with Uncoiler and Feeder	1 – 110 Ton OBI
1 – 330 Ton Straight Side with Uncoiler and Feeder	1 – 200 Ton OBI	2 – 80 Ton OBI
2 – 300 Ton Straight Side with Uncoiler and Feeder	1 – 200 Ton STAMTEC Punch Press with Servo Feeder	1 – 60 Ton OBI with Uncoiler and Feeder
1 – 280 Ton Straight Side Hydraulic	1 – 200 Ton STAMTEC Punch Press	5 – 60 Ton OBI
	2 – 150 Ton OBI with Uncoiler and Feeder	1 – 45 Ton with Feeder
	2 – 110 Ton with Uncoiler and feeder	7 – 35 Ton Bliss OBI
		2 – 45 Ton OBI

Wire Form

2 – CNC Wire Former up to 5/8" Diameter Wire	1 – CNC Wire Former up to 7/16" Diameter Wire	1 – Straighten and Cut Machine 0.060" - 0.312"
		1 – Roll Threader up to 1/2" Threads

Assembly

8 – Spotwelders 75-250 KVA	3 – Speed Fastening Rivet Tool	2 – Orbital Riveters
3 – Tig Welder	1 – Haeger Hardware Setter	1 – Dual Head Tapper
3 – Robotic Welding Cell	2 – Haeger Auto Multi Station Hardware Setters	2 – Multi Head Tappers
3 – Wire Feed Welders	1 – Benchmaster Riveter	
2 – Fully Equipped Assembly Lines		

Processing Equipment

1 – 22 Cubic Foot Auto Unload Vibrator	1 – Timesaver 9"	1 – Forklift 10,000 Pound Capacity
1 – 10 Cubic Foot Vibrator	1 – Timesaver 18"	5 – Forklift 6,000 Pound Capacity
1 – 1-1/2 Cubic Foot Vibrator	1 – 10" x 1/4" Mid Steel Shear	1 – 5 Ton Overhead Crane
		1 – 7.5 Ton Overhead Crane

Call or email for a **competitive quote** today
 (715) 684-3033 | www.ktek-net.com



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