



Wisconsin

PRECISION METAL FABRICATION, STAMPING & ASSEMBLIES

A Griffiths Company



DELIGHT ALL CUSTOMERS | CHALLENGE OUR EMPLOYEES | LEAD OUR INDUSTRY



A Griffiths Company

FACILITY LIST

K-Tek Wisconsin
Precision Metal Stampings and Assemblies
750 Vandeberg Street | Baldwin, WI 54002
Phone (715) 684-3033 | Fax (715) 684-3050

Quality Control Department

1 – Sheffield Cordex CMM Mod. 1808 w/QC 5000 Software	10 – Height Gages	Various: Statistical Analysis Capabilities Various: Handheld Micrometers, Calipers, and Protractors * Note – All inspection equipment is Calibrated to NIST standards
1 – MITUTOYO CPM7106 CMM	2 – Faro Arm Laser Scanner	
1 – Virtex Laser QC	1 – Wilson Hardness Test Mon. 3-TT-BB	
2 – Optical Comparators	1 – Mark 10 Force Gauge w/Stand	
10 – Surface Plate Workstations	Various: Thread and Pin Gages, Gage Blocks, and Torque Gauges	

Design & CAD/CAM

SolidWorks Design Software	Auto CAD 2012	SurfCam Matching CAM Software
Pro E Design Software	Logo Press 3D Design Software	Striker SS Die Design Software

Tool Room

3 – Wire EDM Machines	1 – 15" Engine Lathe	2 – 15" Drill Presses
4 – Milling Machines	1 – Horizontal Cutoff Saw	2 – Tooling Heat Treat Ovens
1 – Quantum Vertical Machining Center 34" x 62"	2 – Surface Grinders up to 12" x 24"	1 – Vertical Machining Center
1 – Haas Vertical Machining Center 22" x 52"	1 – Okamoto ACC 16-32ST Surface Grinder	
1 – Haas Vertical Machining Center 20" x 40"	1 – Vertical Band Saw	
	1 – Surface Grinder	

Fabrication

1 – Amada Vipros 358 Turret Press King I	1 – 90 Ton Cincinnati 10' NC Brake	2 – 60 Ton Accurpress 6' NC Brakes
1 – Amada 345 Turret Press with Auto Load/ Unload	1 – 175 Ton Accurpress NC Brake	1 – Mazak 4000 Watt Laser w/FMS
	1 – 150 Ton 10' Sefan NC Brake	2 – 10,000 Watt Mazak Laser Fiber Optics Laser with FMS System

Stamping

2 – 400 Ton Straight Side with Uncoiler and Feeder	1 – 220 Ton Straight Side with Uncoiler and Feeder	1 – 110 Ton OBI
1 – 330 Ton Straight Side with Uncoiler and Feeder	1 – 200 Ton OBI	2 – 80 Ton OBI
2 – 300 Ton Straight Side with Uncoiler and Feeder	1 – 200 Ton STAMTEC Punch Press with Servo Feeder	2 – 60 Ton OBI with Uncoiler and Feeder
1 – 280 Ton Straight Side Hydraulic	1 – 200 Ton STAMTEC Punch Press	4 – 60 Ton OBI
	2 – 150 Ton OBI with Uncoiler and Feeder	1 – 45 Ton with Feeder
		7 – 35 Ton Bliss OBI
		2 – 45 Ton OBI

Wire Form

2 - CNC Wire Former up to 5/8" Diameter Wire	1 - CNC Wire Former up to 7/16" Diameter Wire	1 - Straighten and Cut Machine 0.060" - 0.312"
		1 - Roll Threader up to 1/2" Threads

Assembly

8 – Spotwelders 75-250 KVA	3 – Speed Fastening Rivet Tool	2 – Orbital Riveters
3 – Tig Welder	1 – Haeger Hardware Setter	1 – Dual Head Tapper
3 – Robotic Welding Cell	2 – Haeger Auto Multi Station Hardware Setters	2 – Multi Head Tappers
3 – Wire Feed Welders		
2 – Fully Equipped Assembly Lines	1 – Benchmark Riveter	

Processing Equipment

1 – 22 Cubic Foot Auto Unload Vibrator	1 – Timesaver 18"	3 – Forklift 6,000 Pound Capacity
1 – 10 Cubic Foot Vibrator	1 – 10" x 1/4" Mid Steel Shear	1 – 5 Ton Overhead Crane
1 – 1-1/2 Cubic Foot Vibrator	1 – Forklift 10,000 Pound Capacity	1 – 7.5 Ton Overhead Crane

Call or email for a **competitive quote** today
(715) 684-3033 | www.ktek-net.com

