



North Carolina

PRECISION METAL FABRICATION, STAMPING & ASSEMBLIES

A Griffiths Company



DELIGHT ALL CUSTOMERS | CHALLENGE OUR EMPLOYEES | LEAD OUR INDUSTRY



A Griffiths Company

FACILITY LIST

K-Tek Carolina

Precision Metal Stampings and Assemblies

10240 Industrial Drive | Charlotte, NC 28134

Phone (704) 554-5657 | Fax (704) 554-1866

Quality Control Department

- | | |
|--|--------------------------------------|
| 1 – RS150 Cordax DCC CMM | 1 – 0.011 - 1.00 Plug Gage Set |
| 1 – DoAll Set Gauge Blocks | 1 – Gold Series Faro Arm #1148 |
| 5 – Height Gages | 1 – 18" Mitutoyo Calipers #1025 |
| 4 – Surface Plates | 1 – Set Gauge Blocks 31 pcs. #1096 |
| 1 – Set Go No-Go Tread Gages (Inches & Metric) | 1 – 18" Mitutoyo Digital Height Gage |

Tool Room

- | | |
|--|-----------------------------|
| 1 – Charmilles Robofl 510F High Speed Wire EDM | 1 – Grob Band Saw |
| 3 – Alliance Milling Machines with Digital Readout | 8 – Clausung Drill Presses |
| 2 – Bridgeport Milling Machines with Digital Readout and Servo | 1 – 14" Cut-Off Saw |
| 1 – Haas VF-5B/40XT 5-Axis Vertical Machining Center | 1 – 3 Ton "A" Hoist |
| 1 – Cincinnati Brickford Radial Drill | 1 – 1/3 HP Bench Grinder |
| 1 – Marvel Horizontal Band Saw | 1 – Okamoto Surface Grinder |
| 1 – 20 Ton Hydraulic Press | 2 – Heat Treat Furnaces |
| 1 – Haas VF-3SS APC with Pallet Changer | 1 – 1 Ton "H" Frame Hoist |

Laser and Shear

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| 1 – ACCUR Shear Hydraulic Shear 3/8" X 10' | 1 – 5 Ton Overhead Crane |
| 1 – 4K Watt Mazak Laser with 5,000 lb. Skid Loader | 1 – 8K Watt Mazak Fiber Laser with Liberty Systems |
| 1 – 6K Watt Mazak Fiber Laser with REMMERT FMS | |

Turret, Brake, and OBI Presses

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| 2 – SAFAN Darley CNC Press Brake (35T, 80T) | 1 – 300 Ton Bliss Press with Cushion |
| 1 – Murata Turret with 5' x 10' skid loader | 1 – 200 Ton Bliss Press Servo Feed and Cushion |
| 1 – 120 Ton Amada CNC Brake 10' | 1 – Stamtec G2-200-V Servo Feed |
| 1 – 400 Ton Bliss Press with Feed and Cushion | 4 – 60 Ton Bliss Press with Cushion |
| 1 – 300 Ton Bliss Press with Feed and Cushion | 1 – 18" Roll Former |
| 1 – 200 Ton Bliss OBI with Feed and Cushion | 3 – 80 Ton Stamtec OBI Press with Cushion |
| 1 – 175 Ton ACCU CNC Brake | 1 – 250 Ton Cincinnati Hydraulic Press |
| 2 – 140 Ton Amada CNC Brake | 1 – 280 Ton APT Hydraulic Press |

Welding and Fabrication

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|-----------------------------------|--------------------------------------|
| 1 – Robotic Welder H-Frame Table | 6 – Miller Shopmaster MIG Welders |
| 4 – Robotic Welders 48" Turntable | 1 – CP 300 MIG Welder |
| 2 – 75 KVA Spot Welders | 2 – Miller Syncrowave 350 TIG Welder |
| 1 – 150 KVA 3-Phase Spot Welder | 1 – Miller CP-200 with S22A Welder |
| 1 – 300 KVA 3-Phase Spot Welder | 2 – 100 KVA Spot Welders |

Finishing

- | | |
|--|--------------------------|
| 1 – Timesaver Vibratory Finisher with Conveyor | 1 – Corn Cob Media Mixer |
| 1 – 5' Harper Finish Vibratory | 1 – Dual Barrel Finisher |
| 1 – 7' Roto Finish Vibratory | |

Material Handling

- 5 – Forklift 4000#-10000# (Electric and Propane)

Call or email for a **competitive quote** today
(704) 554-5657 | www.ktek-net.com

